

Galvanic Corrosion Chart

Anodic (least noble)
Corroded

Direction

of attack

Magnesium Λlloys

Zinc Beryllium

Aluminum 1100, 3003, 3004, 5052, 6053

Cadmium

Aluminum 2017, 2024, 2117 Mild Steel 1018, Wrought Iron

HSLA Steel, Cast Iron Chrome Iron (active) 430 Stainless (active)

302, 303, 321, 347, 410, 416 Stainless Steel (active)

Ni-Resist

316, 317 Stainless (active)

Carpenter 20Cb-3 Stainless (active)

Aluminum Bronze (CA687)

Hastelley C(active) Inconel 625(active)

Titanium(active)
Lead/Tin Solder

Lead Tin

Inconel 600 (active) Nickel (active)

60% Ni 15% Cr (active) 80% Ni 20% Cr (active) Hastelley B (active)

Naval Brass (CA464), Yellow Brass (CA268) Red Brass (CA230), Admiralty Brass (CA443)

Copper (CA 102)

Manganese Bronze(CA675), Tin Bronze 410, 416 Stainless(passive) (CA903, 905)

Phosphor Bronze (CA521, 524) Silicon Bronze (CA651, 655)

Nickel Silver (CA 732, 735, 745, 752, 754, 757, 765, 770, 794

Cupro Nickel 90-10 Cupro Nickel 80-20 430 Stainless (passive) Cupro Nickel 70-30

Nickel Aluminum Bronze (CA630, 632)

Monel 400, K500 Silver Solder Nickel (passive)

60% Ni 15% Cr (passive) lconel 600 (passive) 80% Ni 20% Cr (passive) Chrome Iron (passive)

302, 303, 304, 321, 347 Stainless (passive)

316, 317 Stainless (passive)

Carpenter 20Cb-3 Stainless (passive),

Incoloy 825 (passive)

Silver

Titanium (passive), Hastelloy C & C276 (passive)

Cathodic (most noble)
Protected Graphite Zirconium Gold Platinum